

Material Safety Data Sheet

Version: 2

Revision date: 12/14/2004

1. COMPANY AND PRODUCT IDENTIFICATION

Product code: 37B-1
Product name: **KEMIKO ACID STAIN BLACK 37B-1**

Supplier:
Epmar Corporation
13210 E. Barton Circle
Santa Fe Springs, CA 90605-3254
Phone: 562-946-8781
FAX: 562-944-9958
E-MAIL: info@epmarcorp.com
E-MAIL: she@quakerchem.com
(For Health and Safety Questions)

Emergency telephone number:
* 24 HOUR TRANSPORTATION:
**CHEMTREC: 1-800-424-9300
703-527-3887 (Call collect outside of US)
* 24 HOUR EMERGENCY HEALTH & SAFETY:
**QUAKER CHEMICAL CORPORATION: (800) 523-7010(
Within US only)
Outside of US call (703) 527-3887

2. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS COMPONENTS

Components	Weight %	CAS No.	OSHA Ceiling Limits	OSHA TWA (final):	ACGIH Ceiling Limits	ACGIH Exposure Limits:
Manganese chloride	5 - 10%	7773-01-5	5mg/m ³	None		0.2 mg/m ³ 0.2 mg/m ³
Sodium dichromate	1 - 5%	10588-01-9	0.1mg/m ³	1mg/m ³		0.01 mg/m ³ 0.05 mg/m ³ 0.5 mg/m ³
Hydrochloric acid	1 - 5%	7647-01-0	5ppm 7mg/m ³	None	2ppm	None

3. HAZARDS IDENTIFICATION

Emergency Overview

Risk of serious damage to eyes
The product causes burns of eyes, skin and mucous membranes.
Harmful in contact with skin.
Very toxic by inhalation.
Toxic if swallowed.

Principle routes of exposure: Eyes, Skin, Inhalation

Signal word: DANGER

Eye contact: Severe eye irritation. Corrosive to the eyes and may cause severe damage including blindness.

Skin contact: Causes skin burns. May cause severe, irreversible damage to skin. May cause allergic skin reaction. Components of the product may be absorbed into the body through the skin. Kidney injury may occur. Large exposures may be fatal.

Inhalation: Causes inflammation and ulceration of the respiratory tract. May cause allergic respiratory reaction. Liver and kidney injuries may occur. Toxic: danger of serious damage to health by prolonged exposure through inhalation. May cause cancer by inhalation.

Ingestion: Toxic if swallowed. Extremely corrosive and destructive to tissue. Ingestion may cause nausea, vomiting, sore throat, stomach-ache and eventually lead to a perforation of the intestine. Liver and kidney injuries may occur. Large exposures may be fatal. Risk of product entering the lungs on vomiting after ingestion.

Physico-chemical properties: Sodium dichromate is an oxidizer

4. FIRST AID MEASURES

General advice: Take off all contaminated clothing immediately. Rinse immediately with plenty of water and seek medical advice.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician immediately.

Skin contact: Rinse immediately with plenty of water for at least 15 minutes. Remove and wash contaminated clothing before re-use. Wash off with soap and plenty of water. Discard contaminated shoes. Consult a physician.

Ingestion: If swallowed, seek medical advice immediately and show this container or label. Do not induce vomiting. If victim is conscious, give water. Never give anything by mouth to an unconscious person.

Inhalation: Move to fresh air in case of accidental inhalation of vapors. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Consult a physician.

Notes to physician: Massive overexposure to this product could lead to kidney failure and death. Ascorbic acid administered intravenously and locally is an effective antidote (converting Cr6 to Cr3) in preventing renal tubular failure. Up to 10 grams Ascorbic acid in stomach. Plus I.V. Ascorbic acid 1 gram in divided doses. Monitor blood chemistries, force fluids for diuresis (of chrome). Do not attempt chelation! Protect renal tubules. Contact with broken skin may lead to formation of firmly marginated "chrome sores." Skin ulcers may be treated by removal from exposure, daily cleansing, debridement, and application of antibiotic cream and dressing.

Medical condition aggravated by exposure: Dermatitis and asthma.

5. FIRE-FIGHTING MEASURES

Flash point (°C): NA **Flash point (°F):** NA **Flash Point Method:** Not applicable

Flammable limits in air - upper (%): Not determined **Flammable limits in air - lower (%):** Not determined

Suitable extinguishing media: Carbon dioxide (CO₂), Dry chemical.

Unusual hazards: Gives off hydrogen by reaction with metals. In the event of fire the following can be released: Hydrogen chloride gas.

Special protective equipment for fire-fighters: As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

Specific methods:

Water mist may be used to cool closed containers.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions:** Ensure adequate ventilation. Use personal protective equipment.
- Environmental precautions:** Do not flush into surface water or sanitary sewer system.
- Methods for cleaning up:** Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

7. HANDLING AND STORAGE**Handling**

- Technical measures/precautions:** Provide sufficient air exchange and/or exhaust in work rooms.
- Safe handling advice:** Wear personal protective equipment. Keep away from combustible material. Keep container tightly closed. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. In case of insufficient ventilation, wear suitable respiratory equipment. Wash thoroughly after handling. Remove and wash contaminated clothing before re-use

Storage

- Technical measures/storage conditions:** DO NOT FREEZE.. Store in original container. Keep containers tightly closed in a dry, cool and well-ventilated place.. Keep away from direct sunlight.
- Incompatible products:** See Section 10, Materials to avoid.
- Safe storage temperature:** 40-100 ° F
- Shelf life:** 12 months

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Components	ACGIH Ceiling Limits	ACGIH Exposure Limits:	OSHA Ceiling Limits	OSHA TWA (final):	NIOSH - Pocket Guide - TWAs:	Vendor Exposure Limits:
Manganese chloride		0.2 mg/m ³ 0.2 mg/m ³	5mg/m ³	None	1mg/m ³ TWA 1mg/m ³ TWA 3mg/m ³ STEL 3mg/m ³ STEL	None
Sodium dichromate		0.01 mg/m ³ 0.05 mg/m ³ 0.5 mg/m ³	0.1mg/m ³	1mg/m ³	0.001mg/m ³ TWA WA 0.5mg/m ³ TWA	None
Hydrochloric acid	2ppm	None	5ppm 7mg/m ³	None	5ppmCeiling 7mg/m ³ Ceilin g	None

Engineering measures: Use only in area provided with appropriate exhaust ventilation.

Personal Protective Equipment

General:	Eye Wash and Safety Shower
Respiratory protection:	In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.
Hand protection:	Neoprene gloves
Skin and body protection:	Long sleeved clothing. Chemical resistant apron.
Eye protection:	Goggles. Face-shield
Hygiene measures:	Avoid contact with skin, eyes and clothing. Contaminated work clothing should not be allowed out of the workplace.



9. PHYSICAL AND CHEMICAL PROPERTIES:

Physical state:	Liquid.
Color:	Dark brown
Odour:	Strong, Pungent
Boiling point/range (°F):	~212
Boiling point/boiling range (°C):	~100
Vapour pressure:	Not determined
Vapour density:	Not determined
Solubility:	Soluble
Evaporation rate:	Not determined
VOC Content Product:	Not determined
pH:	<1
Flash point (°C):	NA
Flash point (°F):	NA
Decomposition temperature:	Not determined
Auto-ignition temperature:	Not determined
Density @ 15.5 ° C (g/cc) :	1.15
Bulk density @ 60 ° F (lb/gal):	9.60
Partition coefficient (n-octanol/water, log Pow):	Not determined
Explosive properties:	
- upper limit:	No data available
- lower limit:	No data available

10. STABILITY AND REACTIVITY

Conditions to avoid:

Heat, flames and sparks.

Materials to avoid:

Combustible material. Organic materials. Strong bases. Alkali metals. Potassium. sodium. zinc powder.

Hazardous decomposition products:

HCl, Cl₂, Sodium oxides, Chromium oxides

Stability:

Stable under recommended storage conditions.

Polymerization:

Not applicable

11. TOXICOLOGICAL INFORMATION

No toxicological information is available on the product. Data obtained on components are summarized below.

Components	NTP:	IARC:	OSHA - Select Carcinogens	NIOSH - Selected LD50s and LC50s
Manganese chloride	This product does not contain any material shown to be a carcinogen by the National Toxicology Program (NTP).	This product does not contain any material shown to be a carcinogen by the International Agency for Research on Cancer (IARC).	This product does not contain any material shown to be a carcinogen by OSHA.	1031mg/kgOral LD50Mouse 250mg/kgOral LD50Rat 9g/kgOral LD50Rat
Sodium dichromate	Known Carcinogen	Monograph 49, 1990 (Evaluated as a group)	Present	50mg/kgOral LD50Rat
Hydrochloric acid	This product does not contain any material shown to be a carcinogen by the National Toxicology Program (NTP).	This product does not contain any material shown to be a carcinogen by the International Agency for Research on Cancer (IARC).	This product does not contain any material shown to be a carcinogen by OSHA.	1108ppmInhalation LC50Mouse 3124ppmInhalation LC50Rat

12. ECOLOGICAL INFORMATION**Persistence and degradability:** No information available**Mobility:** No data available**Bioaccumulation:** No data available**Ecotoxicity effects:** No data available**Aquatic toxicity:** Not Determined**Sodium dichromate**

Ecotoxicity - Fish Species Data

- = 200 mg/L LC50 striped catfish 96 h
- = 213 mg/L LC50 bluegill 96 h Static
- = 33.2 mg/L LC50 fathead minnow 96 h flow-through
- = 36.2 mg/L LC50 fathead minnow 96 h
- = 69 mg/L LC50 rainbow trout 96 h flow-through
- = 7.6 mg/L LC50 rainbow trout 96 h

Hydrochloric acid

Ecotoxicity - Fish Species Data = 3.6 mg/L LC50 bluegill 48 h

13. DISPOSAL CONSIDERATIONS

Waste from residues/unused products:

Waste disposal must be in accordance with appropriate Federal, State, and local regulations. This product, if unaltered by use, may be disposed of by treatment at a permitted facility or as advised by your local hazardous waste regulatory authority.

Contaminated packaging:

Do not re-use empty containers

Methods for cleaning up:

Take up mechanically and collect in suitable container for disposal.

Components

Sodium dichromate
10588-01-9

RCRA - Hazardous Constituents (hazardous constituent - no waste number)

-Appendix

RCRA - D Series - Maximum Concentration = 5.0 mg/L regulatory level

14. TRANSPORT INFORMATION

U. S. DEPARTMENT OF TRANSPORTATION:

Proper shipping name:	Hydrochloric acid, solution
D.O.T. Hazard Class(es)	8
Subsidiary risk:	
UN/NA ID Number:	UN1789
Packing group:	II
RQ:	Not applicable for packages of 5 gallons or less
Emergency Response Guide Number:	157
DOT Label(s):	R5

TDG (CANADA):

Proper shipping name:	Hydrochloric acid, solution
TDG Hazard Classification:	8
Subsidiary class:	
UN number:	UN1789
Packing group:	II

IMDG/IMO:

Proper shipping name:	Hydrochloric acid, solution
Class:	8
UN number:	UN1789
Subsidiary class:	
Packing group:	II
EMS:	F-A, S-B
Limited quantity:	1 L

IATA/ICAO:

Proper shipping name:	Hydrochloric acid, solution
Class:	8
Subsidiary class:	
UN number:	UN1789

Packing group: II
Maximum quantity for cargo only: 60 L
Maximum quantity for passenger: 5L
Limited quantity: 0.5 L

15. REGULATORY INFORMATION

CLASSIFICATION AND LABELING

OSHA Hazard Communication Standard: This product is considered to be hazardous.

Canada - WHMIS Classification Information: This product has been classified according to the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

Product Classification: Class E - Corrosive Material
Class D1- Poisonous and Infectious Material: Immediate and serious toxic effects

Product Classification Graphic(s):



Component Classification Data:

Manganese chloride - 7773-01-5

WHMIS hazard class: 0.1 % (English Item 971, French Item 505)
1 % (English Item 972, French Item 1075)
1 % (English Item 974, French Item 1077)
D2B

Sodium dichromate - 10588-01-9

WHMIS hazard class: 0.1 % (English Item 399, French Item 561)
1 % (English Item 1436, French Item 688)
1 % (English Item 398, French Item 560)
C, D1A, D2A
Uncontrolled product according to WHMIS classification criteria

Hydrochloric acid - 7647-01-0

WHMIS hazard class: 1 % (English Item 845, French Item 502)
A, D1A, E

Canadian National Pollution Inventory Data:

Manganese chloride - 7773-01-5

Canada - NPRI Part 1, Group 1 Substance

Sodium dichromate - 10588-01-9

Canada - NPRI Part 1, Group 1 Substance

Hydrochloric acid - 7647-01-0

Canada - NPRI Part 1, Group 1 Substance

U.S. REGULATIONS:

SARA (311, 312) hazard class: This product possesses the following SARA Hazard Categories:

Immediate Health (Acute): Yes
Delayed Health (Chronic): Yes
Flammability: No
Pressure: No
Reactivity: No

Hydrochloric acid - 7647-01-0

**CERCLA/SARA - Section 302 Extremely Hazardous
Substances and TPQs:**

Manganese chloride - 7773-01-5

CERCLA/SARA 313 Emission reporting Listed

Sodium dichromate - 10588-01-9

CERCLA/SARA 313 Emission reporting Listed

Hydrochloric acid - 7647-01-0

CERCLA/SARA 313 Emission reporting Listed

RCRA Status

To be disposed of as hazardous waste
characteristic:
corrosive D002
Chromium compounds: D007

Manganese chloride - 7773-01-5

CAA - 1990 Hazardous Air Pollutants: Listed

Sodium dichromate - 10588-01-9

CAA - 1990 Hazardous Air Pollutants: Listed

Hydrochloric acid - 7647-01-0

CAA - 1990 Hazardous Air Pollutants: Listed

STATE REGULATIONS (RTK):

California Proposition 65 Status:

Listed component present: Dichromic acid, disodium salt @
1-5%

Components

carcinogen, initial date 2/27/87

**Sodium dichromate - 10588-
01-9**

Manganese chloride - 7773-01-5

MARTK: Present
NJRTK: sn 1155
PARTK: Environmental hazard

Sodium dichromate - 10588-01-9

MARTK: Carcinogen; Extraordinarily hazardous
Present
NJRTK: sn 0432
sn 1695
PARTK: Environmental hazard
Environmental hazard; Special hazardous substance
Present
Special hazardous substance

Hydrochloric acid - 7647-01-0

MARTK: Extraordinarily hazardous
NJRTK: sn 1012; sn 2909 (gas only)
PARTK: Environmental hazard

Components

Michigan critical materials register list:
= 100 lb Annual usage threshold

Sodium dichromate - 10588-01-9

INVENTORY STATUS:

United States TSCA - Sect. 8(b) Inventory: This product complies with TSCA

Canada DSL Inventory List - This product complies with DSL

EC No. This product complies with EINECS

16. OTHER INFORMATION

Sources of key data used to compile the data sheet:

Material safety data sheets of the ingredients.

Reason for revision:

This data sheet contains changes from the previous version in section(s) 14

Prepared by:

Quaker Chemical Corporation -Safety, Health and Environmental Affairs Group - US

HMIS classification:

NFPA rating:

Health:
3*

Health:
3

Flammability:
0

Flammability:
0

Reactivity:

1

Reactivity:

1

Personal Protection:

H

Special:

NA

* Indicates possible chronic health effect

Personal protection recommendations should be reviewed by purchasers. Workplace conditions are important factors in specifying adequate protection.

Disclaimer

This product's safety information is provided to assist our customers in assessing compliance with safety/health/environmental regulations. The information contained herein is based on data available to us and is believed to be accurate. However, no warranty of merchantability, fitness for any use, or any other warranty is expressed or implied regarding the accuracy of this data, the results to be obtained from the use thereof, or the hazards connected with the use of the product. Since the use of this product is within the exclusive control of the user, it is the user's obligation to determine the conditions for safe use of the product. Such conditions should comply with all regulations concerning the product. EPMAR Corporation ("EPMAR") assumes no liability for any injury or damage, direct or consequential, resulting from the use of this product unless such injury or damage is attributable to the gross negligence of EPMAR.

End of Safety Data Sheet